

# ThermalGuard Spray Parameters

## IF PRODUCT HAS A HIGH ODOR, YOU ARE TOO HOT

### ThermalGuard OC.5

- Spray Temperatures 115-145
- Spray Pressures 1250 – 1450
- Mixing is not required, but is recommended 15 -20 minutes before spray
- If Recirculation is needed to bring barrels up to temp, recirculate and mix for 1 hour.
- Barrel Temperatures 60 – 95(preferred temp 75 degrees plus)

### ThermalGuard OC1

- Spray Temperatures 115-145
- Spray Pressures 1250 – 1450
- Mixing is required 15 - 45 minutes before spray
- If Recirculation is needed to bring barrels up to temp, recirculate and mix for 1 hour.
- Barrel Temperatures 60 – 95 (preferred temp 75 degrees plus)

### ThermalGuard CC2

- Spray Temperatures 115-145
- Spray Pressures 1250 – 1450
- Do NOT mix or recirculate product
- Barrel Temperatures 60 – 90 (preferred temp 75 degrees plus)

### Recommend Tip Sizes and static pressures

- 01 /4242 - 1300 -1400
- 02 /5252 - 1200-1300
- 03 /6262 - 1150-1250

Recommend heat settings with ambient temperature/ these are recommendations only, machines and other factors can affect sprayability of product.

- Ambient/ Spray Temperature Settings
- 20 – 55 / 145-135
- 55- 75 / 135-125
- 75-95 / 130-120
- 95 plus / 125-115